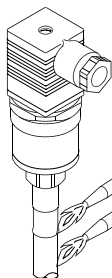


# Danfoss

## INSTRUCTIONS AKS Solder Instruction

060R9515

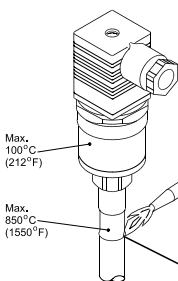


Danfoss  
AB6031Z.10

2 - 5 sec.



10 - 15 sec.



Danfoss  
AB6031Z.10

Max.  
100°C  
(212°F)

Max.  
850°C  
(1550°F)

3

CuP / AgP

060R9515

Danfoss  
AB6031Z.11

Max 100°C  
(212°F)

